

Date: Monday, 2/5/2007 8:09:13 AM
User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : HEATER TUBE 6"
Job Number : 30620	
Estimate Number : 12699	
P.O. Number : <i>NIA</i>	Part Number : D2293
This Issue : 2/5/2007 S.O. No. : <i>NIA</i>	Drawing Number : D2293 REV. B
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>NM</i>	Drawing Revision : B
Previous Run : <i>NIA</i>	Material : <i>NIA</i>
Written By : <i>[Signature]</i>	Due Date : 3/15/2007 Qty: 8 Um: Each
Checked & Approved By : <i>[Signature]</i> <i>0202.05</i>	
Comment : Est Rev. A New Issue 07-02-02	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6T6000W250	6061-T6 Tube 6.00X.250W
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Comment: Qty.: 0.0875 f(s)/Unit Total: 0.6997 f(s)

6061-T6 Tube 6.00x.250W

Material: 6061-T6 (6" OD x 0.250") wall seamless tubing

(M6061T6T6.000W.250)

Batch: *103436*

DSP 07/03/03

2.0	LATHE CONV.	CONVENTIONAL LATHE
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Comment: CONVENTIONAL LATHE

TURN I.D AS PER DWG D2292

DSP 07/03/03 (8)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

DSP 07/03/03 (8)

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

scrapped 4

SE 07/03/03 (4)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *WA 25*

SE 07.03.08 (4)

6.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 07.03.13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

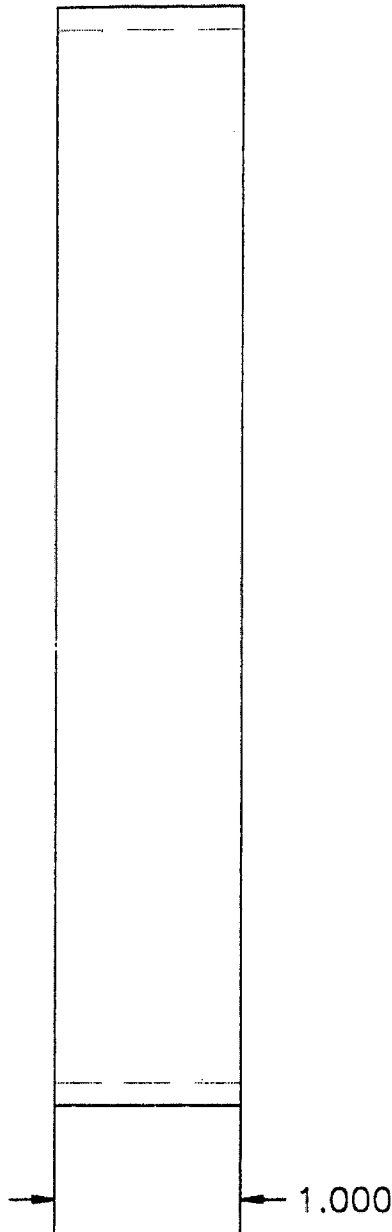
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. B
CHECKED <i>BW</i>	APPROVED <i>BW</i>	D2293	SHEET 1 OF 1
DATE	TITLE		SCALE
94.10.25	6" HEATER TUBE		1:1
B	96.01.15	CHANGED MATERIAL	



MATERIAL: 6061-T6 TUBE
6" DIAM 0.125 WALL CUT 1" LONG
[Signature]

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 30620

